



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

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D3411-3
Job Sheet 182339



Part No: D3411-3

Job Qty: 50 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP A 05.10.19 New issue KJ/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		9/7/18	0.00	0.00	Start Up Machining-2	1.15	JSD 15/10/11
100	Hardinge	50 pcs		9/7/18	0.00	2.82	Hardinge		DAS
120	QC	50 pcs		9/7/18	0.00	0.00	QC8		38
130	Packaging	50 pcs		9/7/18	0.00	0.00	Packaging3-1		2011-10-09
140	QC21-SA	50 Ea		9/7/18	0.00	0.00	QC21		DAS

Part Op 100 - Turn as per Folio FA591 Rev: _____ & Dwg D3411 Rev: _____ Deburr & Tumble as per Dwg D3411
Descriptions: 120 - QC8- Inspect parts - second check
130 - LOACTION : FP001
140 - QC21- Final Inspection - Work Order Release

OCT 11 2018
OCT 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.000	Delrin Round Bar 1" Color: Black	.6800 ft (.0136 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.000	1	14	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.875inches ± 0.010	0.885 0.865		
2	Washer	0.203inches + 0.005 - 0.010	0.208 0.193		
3	Washer	0.063inches ± 0.010	0.073 0.053		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐																																																																																									
Date : _____		Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																									
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 Container No: S117438 Part: D3411 - 3 Job No: 182339 Serial No/Batch: S117438 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's		1270 Aberdeen Street Markham, ON L3R 9K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐																																																																																									
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